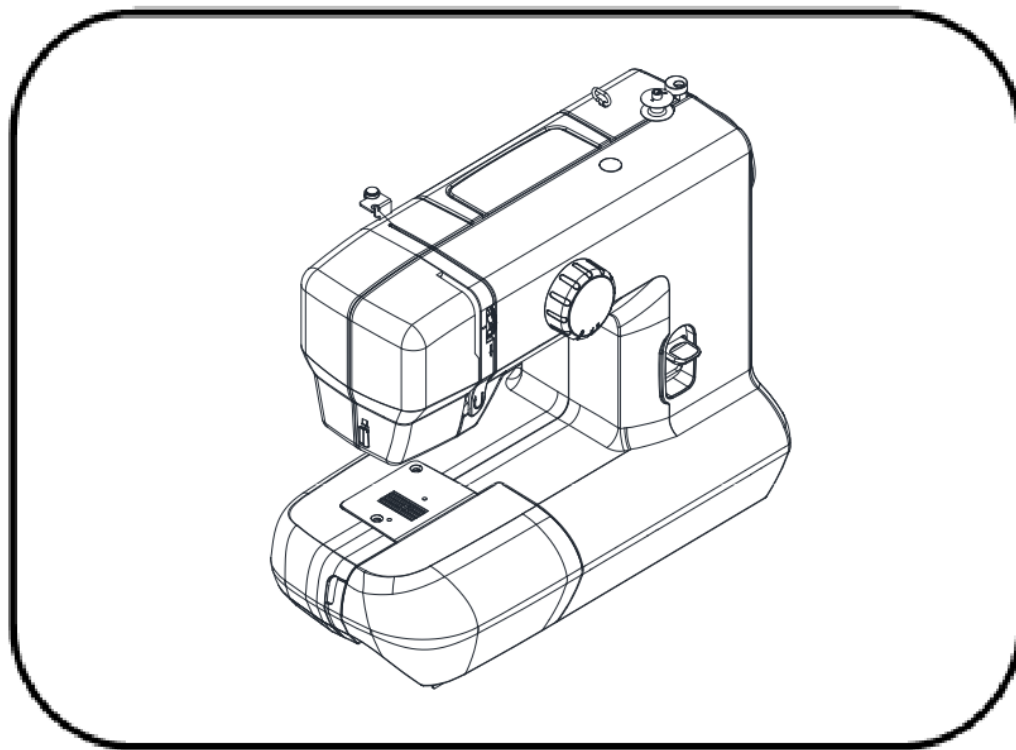


PARTS LIST

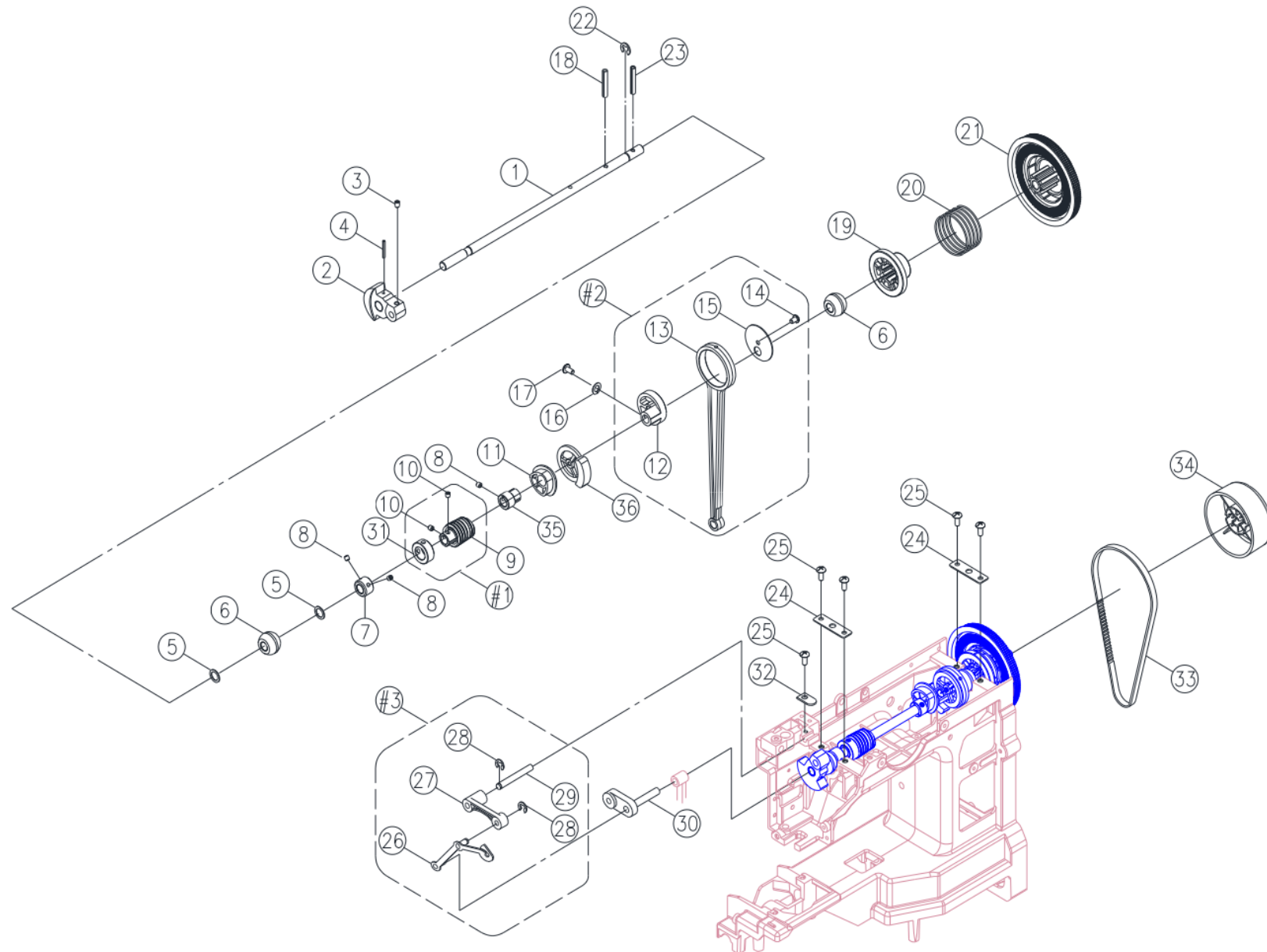


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MODEL INITIA

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A. ARM. THREAD TAKE UP LEVER



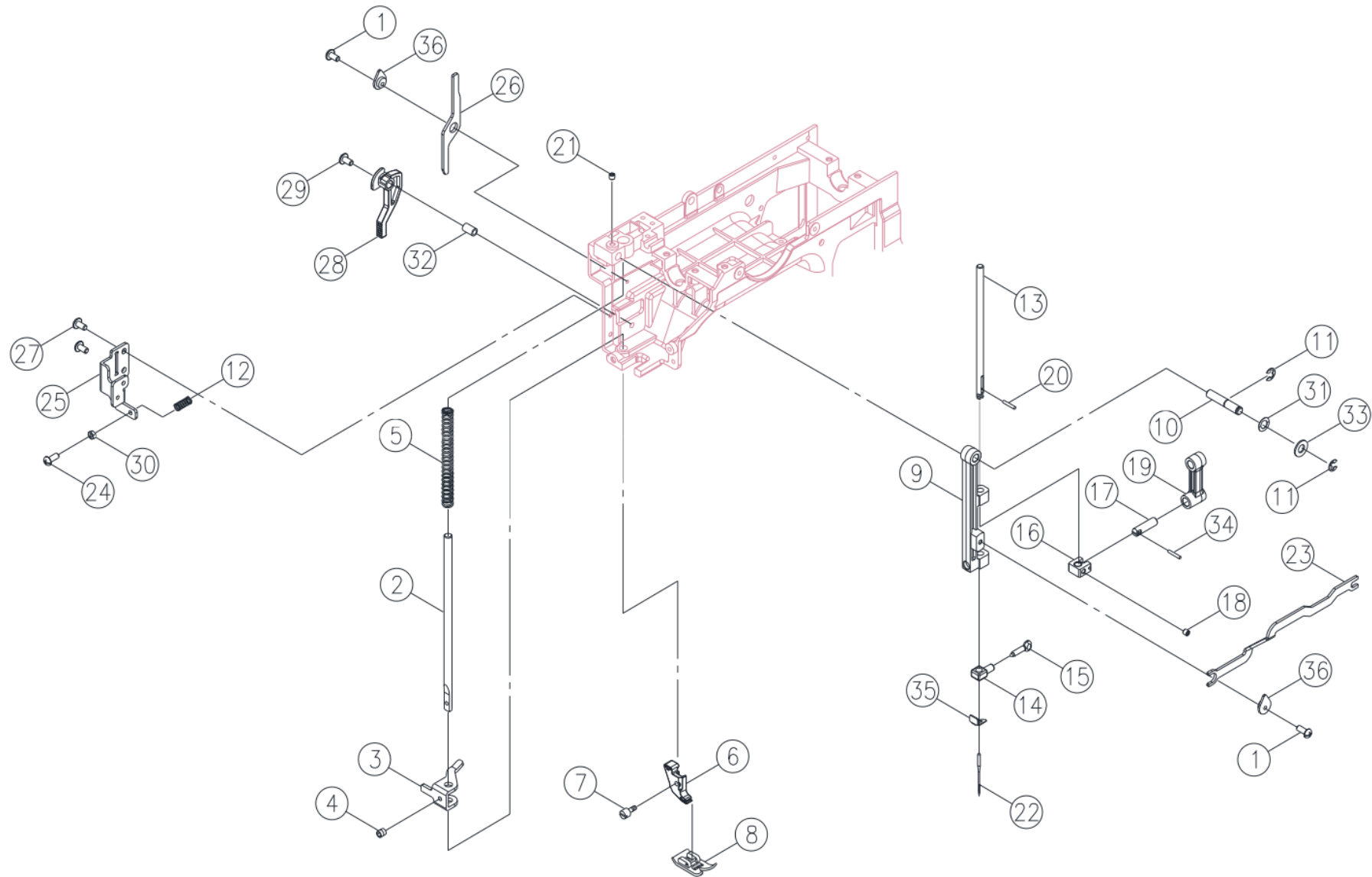
A. ARM. THREAD TAKE UP LEVER

NO.	ITEM NO.	NAME	REMARK
1	MAA0143000	ARM SHAFT	
2	MAA0153000	ARM SHAFT BALANCE	
3	004250193	SET SCREW(M5×6 C)	
4	003043018	ARM SHAFT BALANCE PIN (φ3×18)	
5	004400830	ENDURE ATTRITION WASHER (8.2×12×0.5)	
6	MAA0163000	ARM SHAFT BUSING	
7	MAA0173003	ARM SHAFT COLLAR	
8	004240503	SET SCREW(M4×4 C)	
9	MAA0193000	ARM SHAFT WORM	
10	004240223	SET SCREW(M4×6 C)	
11	MAA0203582	FEED CAM	
12	MAA0233000	CRANK CONNECTING ROD CAM	
13	MAA0223000	CRANK CONNECTING ROD	
14	004240136	SET SCREW (M4X12 B)	
15	MAA0243003	CRANK CONNECTING ROD COVER	
16	004600026	WASHER(4.2×7.2×1.2)	
17	004241046	SET SCREW(M4X10A)	
18	003043028	SPRING PIN(φ3×28)	
19	D5A0583000	ARM SHAFT COLLAR	
20	D5A0573003	ARM SHAFT CLUTCH ANNULUS SPRING	
21	MAA0273000	ARM SHAFT DRIVER BELT PULLEY	
22	003010063	E-RING (ETW-6)	
23	003043030	SPRING PIN(φ3×30)	
24	V60113003	ARM SHAFT BUSHING HOLDER PLATE	
25	004240106	SET SCREW(M4×8 A)	
26	F30873001	THREAD TAKE UP LEVER	
27	V10523000	THREAD TAKE UP LEVER SUPPORTER	
28	003010043	E-RING (ETW-4)	
29	V60223003	THREAD TAKE UP LEVER SUPPORTER SHAFT	
30	V10543000	ARM SHAFT BALANCE PIN	
31	MAA0183003	LOWER SHAFT GEAR BUSHING	
32	H13093003	SET WASHER	

PREFISSO "ZS"

NO.	ITEM NO.	NAME	REMARK
33	00748802M1	MOTOR DRIVE BELT (250×500×5)	
34	MAA0733210	HAND WHEEL	
35	MAA0213003	FEED CAM BUSHING	
36	MAA0813000	SWIVEL INLET GASKET	
#1	MAA0195000	ARM SHAFT WORM COMPLETE	
#2	MAA0225000	CRANK CONNECTING ROD COMPLETE	
#3	P3A1754000	THREAD TAKE UP LEVER COMPLETE	

B. NEEDLE BAR SUPPORTER

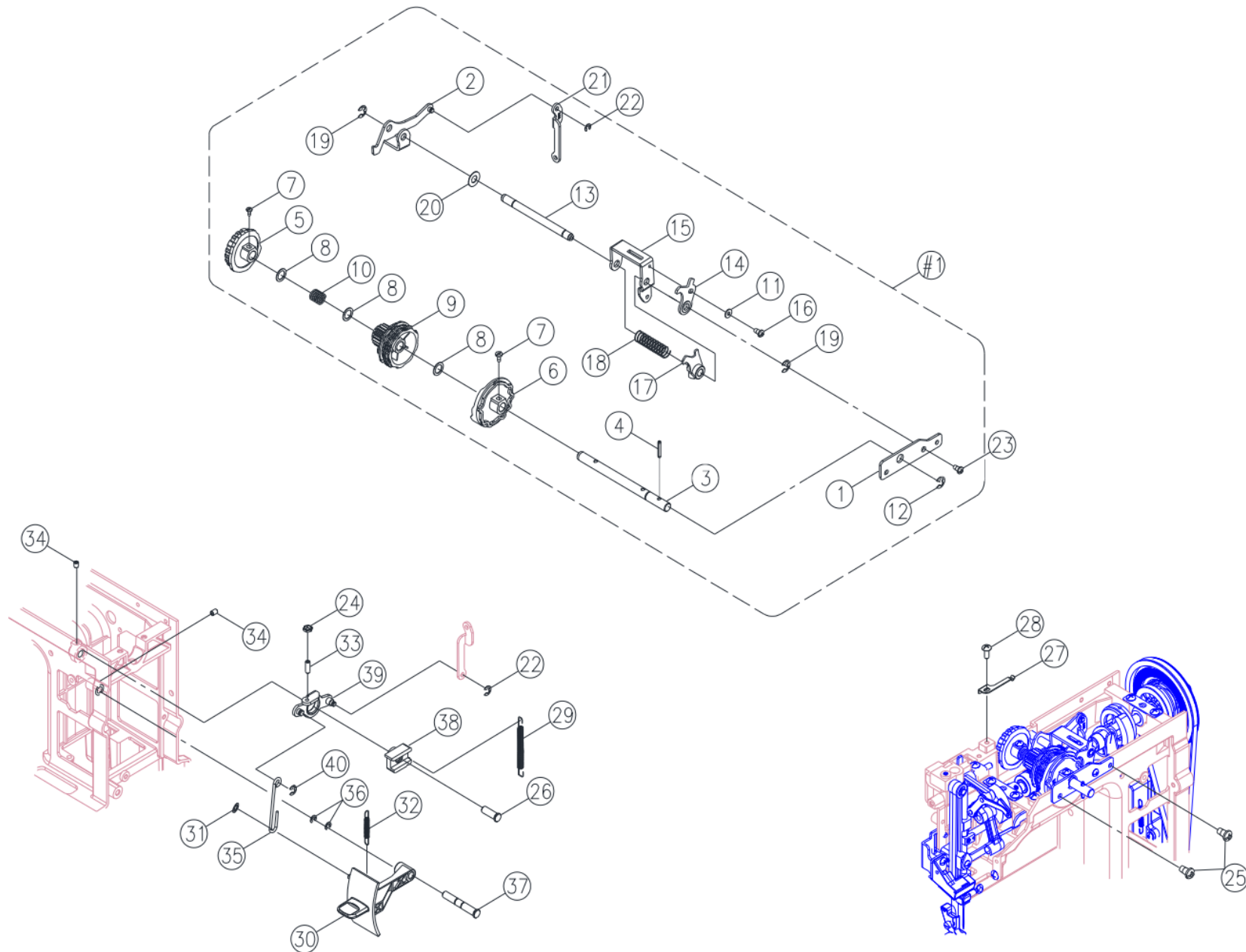


B. NEEDLE BAR SUPPORTER

NO.	ITEM NO.	NAME	REMARK
1	004230536	SCREW (M3×10A)	
2	MAA0283003	PRESSER BAR	
3	MAA0063008	PRESSER BAR BRACKET	
4	004240943	SET SCREW(M4×8 C)	
5	MAA0293003	PRESSER BAR SPRING	
6	V880643000	SHANK COMPLETE	
7	004106221	SHANK SCREW (9/64×40×8)	
8	006806008	ALL PURPOSE FOOT	
9	MAA0353000	NEEDLE BAR SUPPORTER	
10	P3A0183000	NEEDLE BAR SUPPORTER PIN	
11	003010043	E-RING (E-4)	
12	R12793003	NEEDLE BAR SUPPORTER SPRING	
13	MAA0303000	NEEDLE BAR	
14	MAA0323002	NEEDLE CLAMP	
15	G10176002	NEEDLE CLAMP SCREW	
16	MAA0333000	NEEDLE BAR BRACKET (1)	
17	MAA0343000	NEEDLE BAR BROCKET PIN	
18	004240503	SET SCREW(M4×4 C)	
19	MAA0313000	NEEDLE BAR CRANK ROD	
20	0030400053	PIN	
21	004240033	SET SCREW(M4×5 C)	
22	006V400005	NEEDLE	
23	MAA0533008	NEEDLE BAR DRIVING ROD	
24	004240146	SCREW (M4×15B)	
25	MAA0553008	REVERSE LEVER	
26	MAA0053008	TENSION LEVER LIFTER	
27	004240106	SET SCREW (M4×8A)	
28	MAA0043000	PRESSER BAR LIFTER LEVER	
29	004240466	SCREW (M4×15A)	
30	004840106	NUT (M4×0.7)	
31	004900063	SPRING WASHER(6.2x12x2.0x0.15)	
32	MAA0563003	SCREW TUBE	

NO.	ITEM NO.	NAME	REMARK
33	004300043	WASHER (6.5×13x1)	
34	0030400020	PIN	
35	MAA0893001	THRESD GUIDE	
36	MAA0113000	ADJUSTMENT BUTTON	

C. PATTERN CAM CONTACT



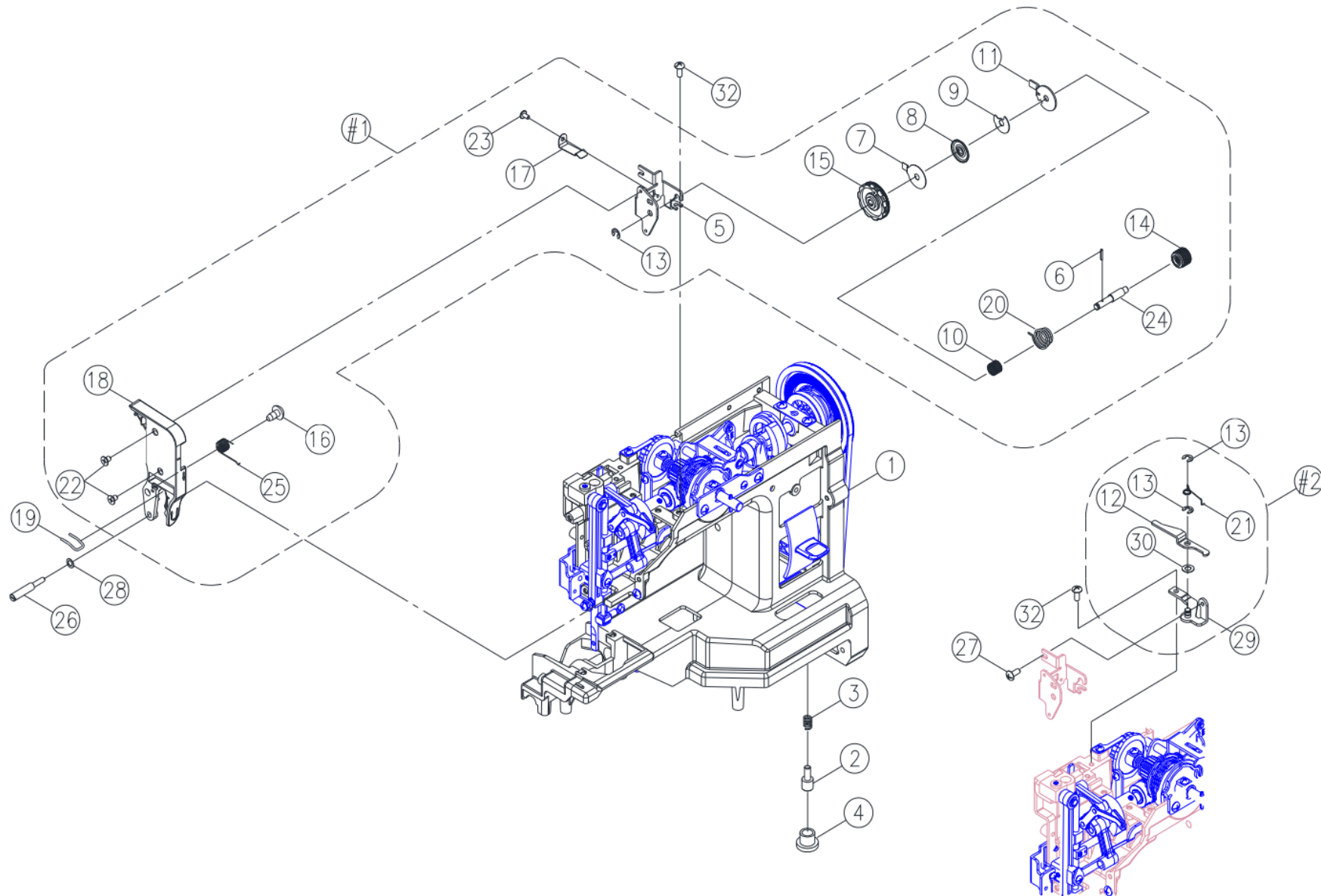
C. PATTERN CAM CONTACT

NO.	ITEM NO.	NAME	REMARK
1	MAA0443003	PATTERN CAM CONTACT PLATE (FRONT)	
2	MAA0505000	FEED CRANK	
3	MAA0473003	PATTERN SELECTOR CAM SHAFT	
4	003042516	SPRING PIN (φ2.5×16)	
5	MAA0853582	FEED REGULATOR CAM	
6	MAA0843582	PATTERN SELECTOR CAM	
7	004235016	SET SCREW (M3.5×8A)	
8	004300936	WASHER (φ8.2×φ12×0.5)	
9	MAA0483582	PATTERN CAM	
10	V60673003	PATTERN CAM SPRING	
11	004300676	WASHER (φ3.2×φ8×0.8)	
12	003010063	E-RING (ETW-6)	
13	MAA0463000	CONTACT SUPPORTER SHAFT	
14	M1A0273003	ZIGZAG RELEASE PLATE	
15	MAA0495000	ZIGZAG CAM CONTACT SUPPORTER	
16	004230016	SET SCREW (M3×6A)	
17	M1A0263003	ZIGZAG CAM CONTACT	
18	K6A0373003	ZIGZAG CAM CONTACT SPRING	
19	003010056	E-RING (ETW-5)	
20	004300543	WASHER (φ6.6×φ13.8×0.5)	
21	MAA0583003	FEED ROD	
22	003010036	E-RING (ETW-3)	
23	004230211	SET SCREW (M3×8 A)	
24	004840106	NUT (ALN-4)	
25	004240106	SET SCREW (M4×8 A)	
26	MAA0433003	FEED REGULATING SHAFT	
27	MAA0453003	FEED REGULATOR SET PLATE	
28	004240056	SCREW(M4×6 B)	
29	MAA0863003	FEED REGULATING SPRING	

PREFISSO "ZS"

NO.	ITEM NO.	NAME	REMARK
30	MAA0753210	REVERSE LEVER BUTTON	
31	003020043	CS-RING (CSTW-4)	
32	M70093000	AUTO THREADER LEVER SPRING	
33	004240633	SET SCREW (M4×12)	
34	004240223	SET SCREW(M4×6 C)	
35	MAA0573003	REVERSE ROD	
36	003010053	E-RING (ETW-5)	
37	MAA0783003	FEED REGULATING SHAFT	
38	MAA0593000	FEED REGULATING	
39	MAA0435000	FEED REGULATING PLATE COMPLETE	
40	003010043	E-RING (ETW-4)	
#1	MAA0834000	PATTERN CAM CONTACT	

D.DIAL TENSION SUPPORTER PLATE COMPLETE

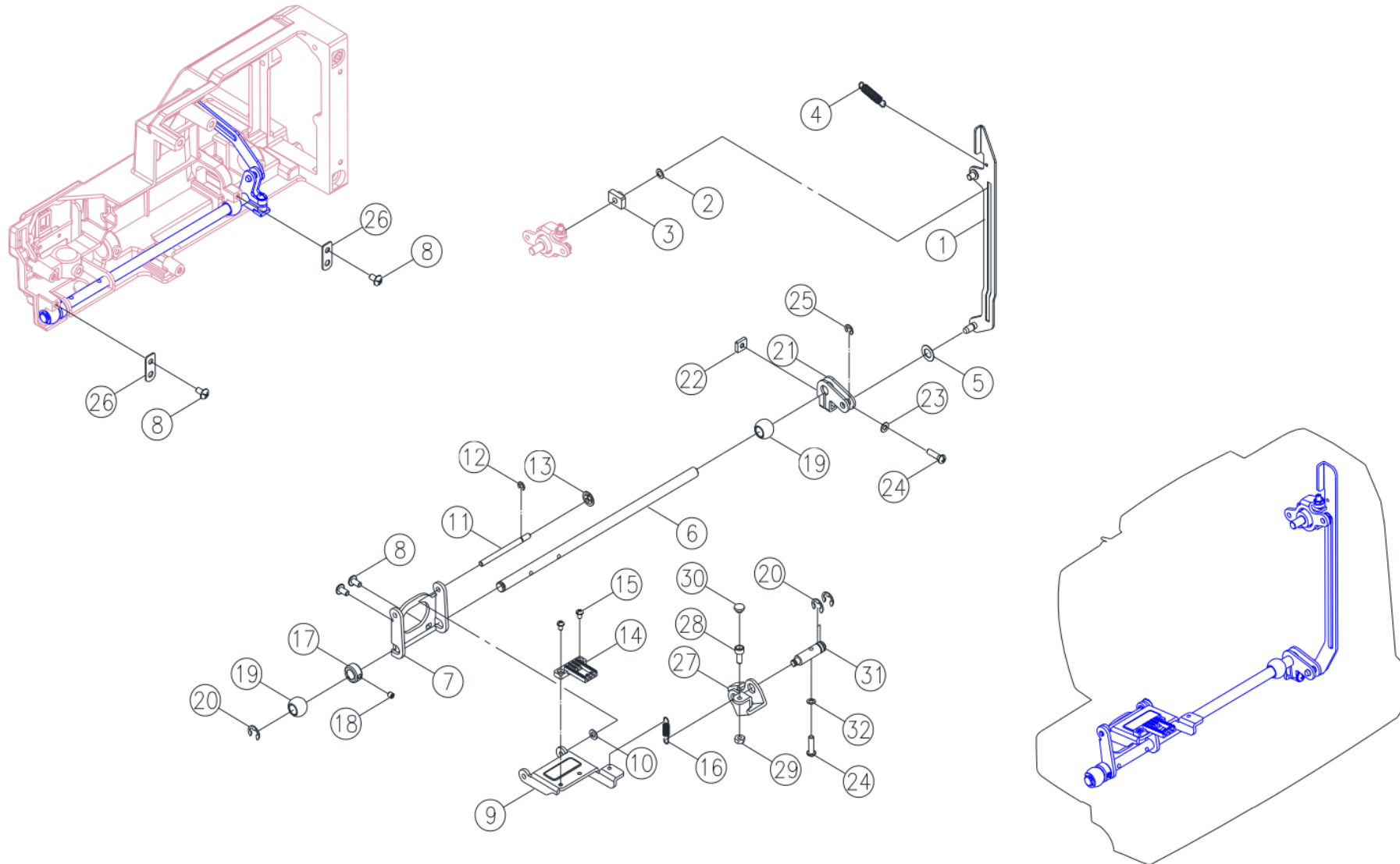


D. DIAL TENSION SUPPORTER PLATE COMPLETE

NO.	ITEM NO.	NAME	REMARK
1	MAA0013000	ARM	
2	K82133006	BASE PLATE ADJUSTMENT SCREW	
3	K82073003	BASE PLATE ADJUSTMENT SCREW SPRING	
4	E1A2503002	FREE ARM BASE CUSHION RUBBER	
5	MAA0123008	DIAL TENSION SUPPORTER PLATE	
6	003041610	SPRING PIN (φ1.6×10)	
7	T3A1353000	DIAL TENSION BRACKET	
8	T3A1363001	DIAL TENSION PLATE	
9	T3A1373001	INTERMEDIUM PLATE	
10	T3A1393003	DIAL TENSION SPRING	
11	T3A1383001	INTERMEDIUM PLATE	
12	MAA0073006	DIAL TENSION WAFT PLATE	
13	003010046	E-RING (ETW -4)	
14	T3A1413000	DIAL TENSION ADJUSTMENT KNOB	
15	T3A1333210	DIAL TENSION KNOB	
16	0042300016	SET SCREW (M3×5)	
17	T3A1423003	DIAL TENSION ADJUSTMENT PLATE	
18	MAA0663210	DIAL TENSION SUPPORTER PLATE COVER	
19	P3A1353001	THREAD GUIDE	
20	T3A1403003	THREAD GUIDE SPRING	
21	MAA0083003	SPRING	
22	004230146	SET SCREW (M3×6)	
23	004230016	SET SCREW (M3×6A)	
24	T3A1343002	DIAL TENSION SHAFT	
25	MAA0873000	THREAD TAKE SPRING	
26	004240982	SET SCREW (M4×14 L=37)	
27	004240056	SET SCREW (M4×6B)	
28	004300136	WASHER (4.2×8×0.8)	
29	MAA0095000	MOVEMENT PLATE SUPPORTER COMPLETE	
30	004300643	WASHER (5.2×10×0.5)	
#1	MAAD434210	DIAL TENSION SUPPORTER PLATE COMPLETE	

NO.	ITEM NO.	NAME	REMARK
#2	MAA0075000	MOVEMENT PLATE SUPPORTER	

E. FEED ROCK FRAME, FEED ROCK SHAFT



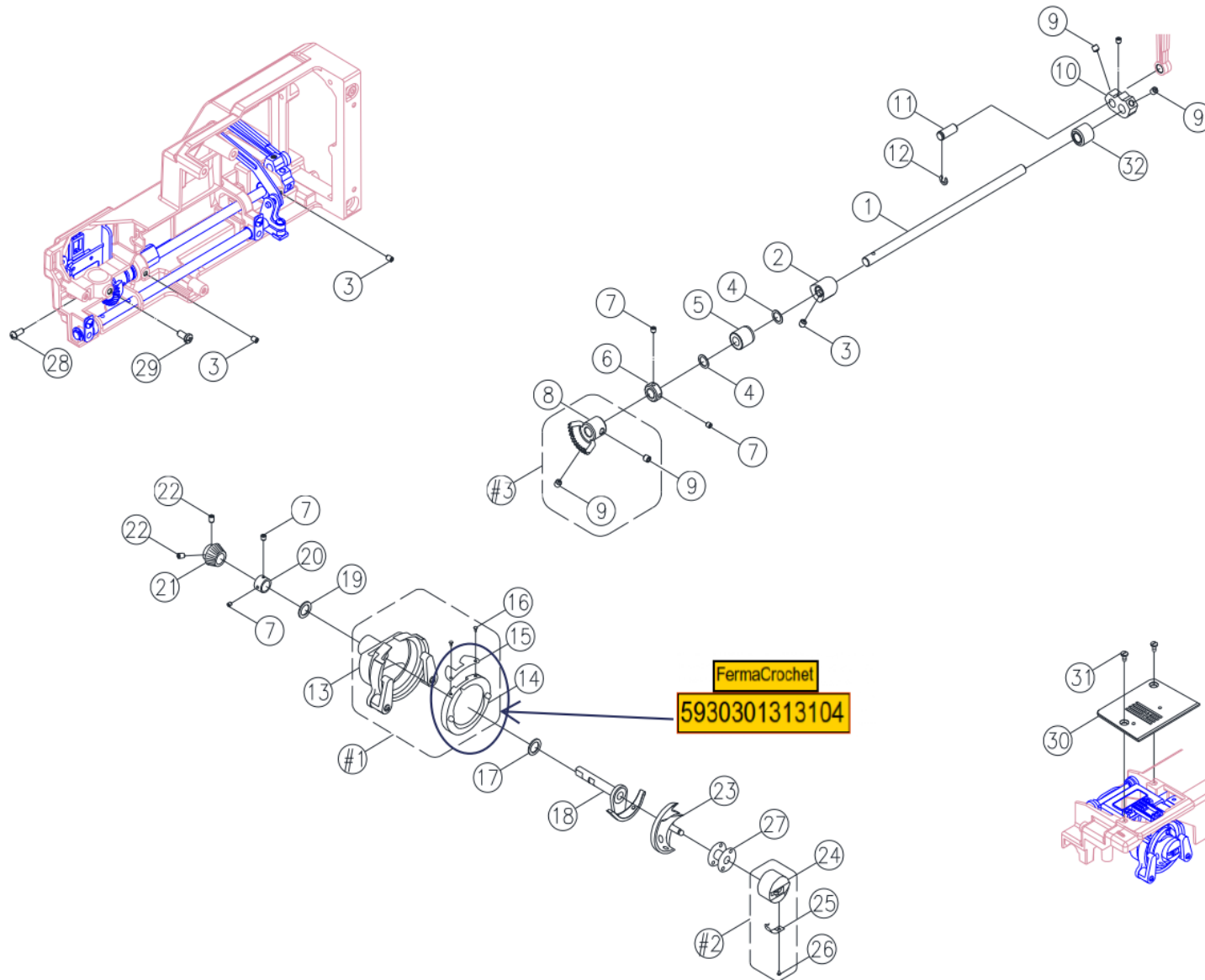
E. FEED ROCK FRAME, FEED ROCK SHAFT

NO.	ITEM NO.	NAME	REMARK
1	MAA0385000	FORK ROD	
2	004400180	ENDURE ATTRITION WASHER (5.7×10.2×0.5)	
3	V11533000	FEED REGULATING BLOCK	
4	M1A0313003	FORK ROD SPRING	
5	004400450	ENDURE ATTRITION WASHER (5.5×12×0.25)	
6	MAA0543000	FEED ROCK SHAFT	
7	V60493003	FEED ROCK FRAME	
8	004240106	SET SCREW (M4×8 A)	
9	V60503003	FEED DOG FRAME	
10	004300136	WASHER (4.2×8×0.8)	
11	V60513003	FEED DOG FRAME SHAFT	
12	003010036	E-RING (ETW-3)	
13	003090043	NUT (SPN-4)	
14	V620053000	FEED DOG	
15	004230056	SET SCREW (M3×5 B)	
16	V60533003	FEED DOG FRAME SPRING	
17	H11943003	PATTERN CAM SHAFT COLLAR	
18	004240503	SET SCREW (M4×4 C)	
19	V60343000	FEED ROCK BUSHING	
20	003010063	E-RING (ETW-6)	
21	MAA0623000	FEED ROCK CRANK	
22	004840073	FEED ROCK CRANK NUT (M4)	
23	004300093	WASHER (4×8×0.5)	
24	004240146	SET SCREW (M4×15 B)	
25	003010043	E-RING (ETW-4)	
26	V60563003	BUSHING HOLDER PLATE	
27	V60583003	FEED LIFTING ROCK CRANK	
28	004250323	SEW SCREW	
29	004840022	NUT (M4 T=3)	
30	K81243000	SEW SCREW KNOB	
31	V60593003	FEED LIFTING ROCK SHAFT	
32	004600026	WASHER (4.2×7.2×1.2)	

PREFISSO "ZS"

PREFISSO "ZS"

F. LOWER SHAFT, OPEN SHUTTLE RACE COMPLETE

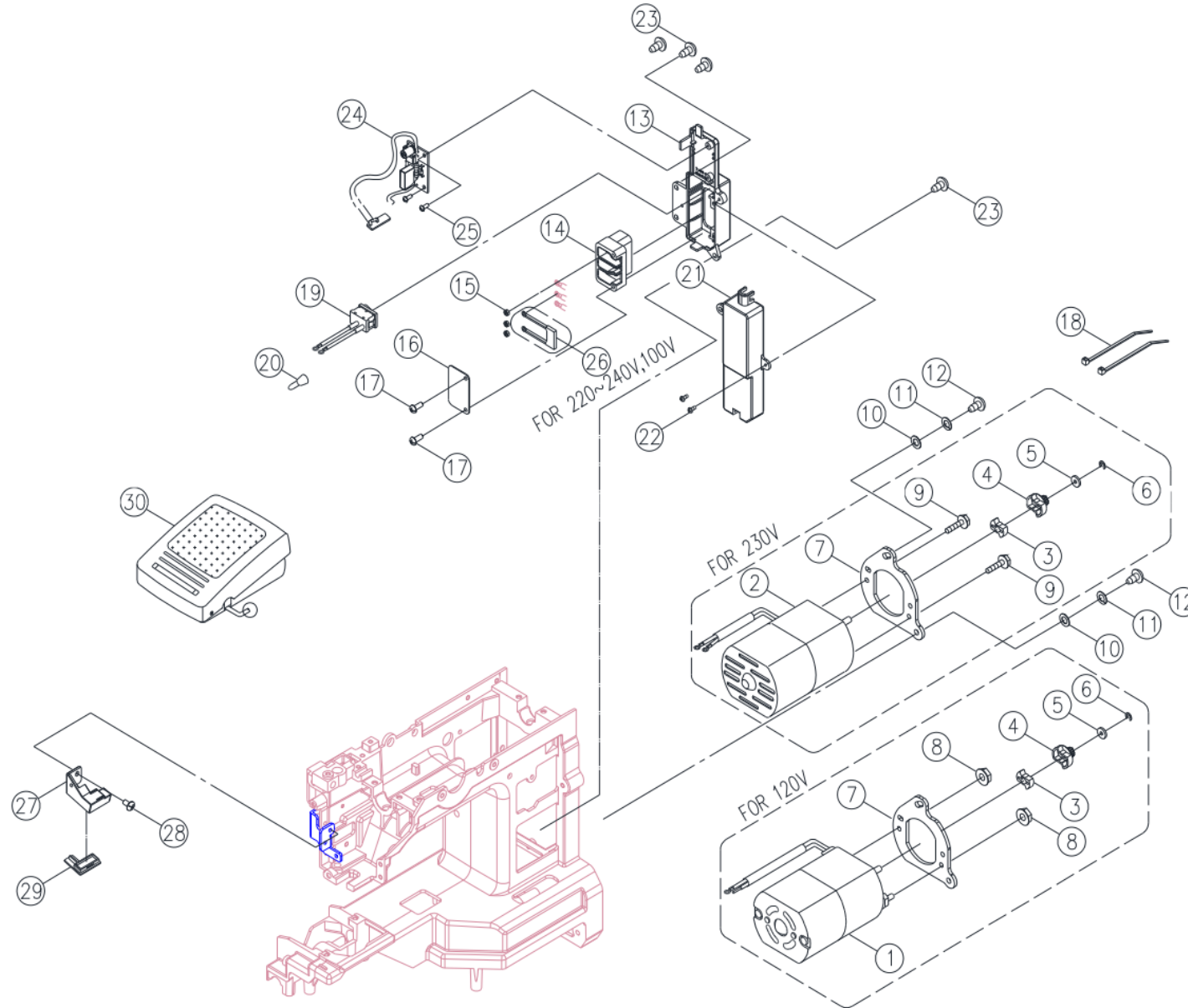


F. LOWER SHAFT, OPEN SHUTTLE RACE COMPLETE

NO.	ITEM NO.	NAME	REMARK
1	MAA0363000	LOWER SHAFT	
2	V6E1123000	FEED LIFTING ROCK CAM	
3	004240223	SET SCREW (M4X6C)	
4	004400410	ENDURE ATTRITION WASHER (8.2X12X0.25)	
5	E1A0283000	FEED ROCK BUSHING	
6	V11553003	LOWER SHAFT COLLAR	
7	004240503	SET SCREW (M4X4C)	
8	G4A1573000	LOWER SHAFT GEAR	
9	004250203	SET SCREW (M5X5C)	
10	MAA0263000	CRANK CONNECTING ROD CRANK	
11	MAA0253000	CRANK CONNECTING ROD CRANK PIN	
12	003010053	E-RING (ETW-5)	
13	V11003002	OPEN SHUTTLE RACE	
14	V11573001	SHUTTLE HOOK HOLDER	
15	V11583002	SHUTTLE HOOK HOLDER SPRING	
16	H71093003	SHUTTLE HOOK HOLDER SPRING SCREW	
17	004400800	ENDURE ATTRITION WASHER (7.6×12×0.13)	
18	K81125000	SHUTTLE DRIVER COMPLETE	
19	004400210	ENDURE ATTRITION WASHER (8.2×16×0.5)	
20	H71153003	SHUTTLE DRIVER SHAFT COLLAR	
21	G4A1583000	SHUTTLE DRIVER SHAFT GEAR	
22	004107293	SET SCREW(1 1/64×40×4)	
23	V62043000	SHUTTLE HOOK	
24	H71186001	BOBBIN CASE	
25	H13803001	BOBBIN CASE SPRING	
26	H13973002	BOBBIN CASE SPRING SET SCREW	
27	006084009	BOBBIN	
28	004240046	SET SCREW (M4X10B)	
29	004250151	SET SCREW (M5X10B)	
30	V620033001	NEEDLE PLATE	
31	004240851	NEEDLE PLATE COMPLETE SET SCREW	
32	MAA0373000	FEED ROCK BUSHING	

NO.	ITEM NO.	NAME	REMARK
#1	V10995000	OPEN SHUTTLE RACE COMPLETE	
#2	H71185000	BOBBIN CASE COMPLETE	
#3	G4A1574000	LOWER SHAFT GEAR COMPLETE	

G. MOTOR, FOOT CONTROLLER



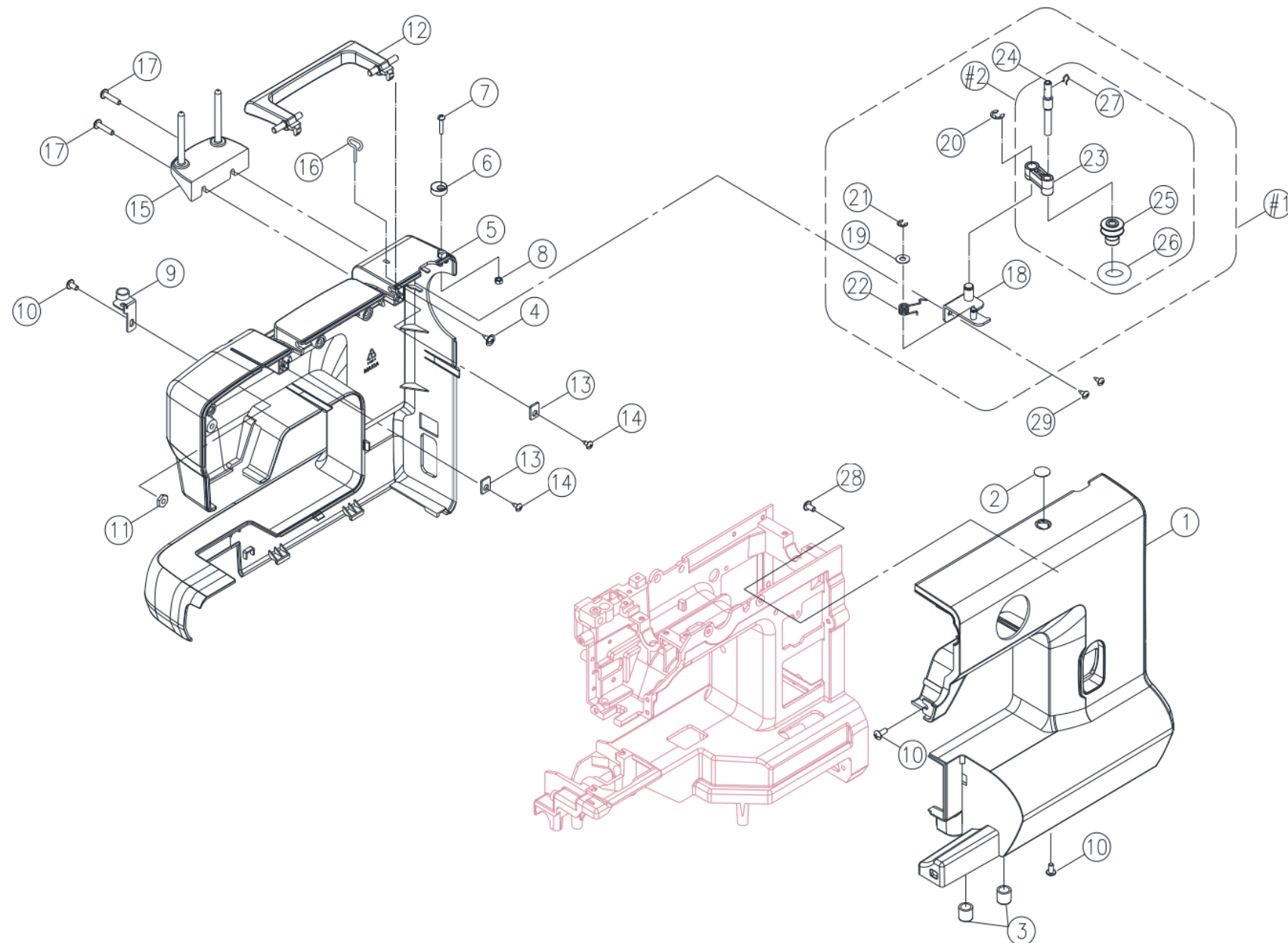
G. MOTOR, FOOT CONTROLLER

NO.	ITEM NO.	NAME	REMARK
1			(FOR 100V)JP
			(FOR 120V) UL
			(FOR 127V) BR
2	001MAA1002	MOTOR	(FOR 230V) EU
3	008059302	CUSHION RUBBER	
4	Q6A0423000	BELT WHEEL (FOR EU/UL)	
5	002145029	MOTOR FEED REGULATOR COLLAR	
6	003010036	E-RING (ETW-3)	
7	MAA0133006	MOTOR BRACKET	
8			FOR 100V~120V
9	004241428	SET SCREW (M4×10.2)	FOR 220V-240V
10	004300306	WASHER (5.4×10×0.9)	
11	004600296	SPRING WASHER (5.2×9×1)	
12	004250086	SET SCREW (M5×12)	
13	MAA0763000	RECEPTACLE HOLDER	
14	002624129	RECEPTACLE	
15	004840120	NUT (M3×4)	
16	002621129	CONCERT INSULATION PLATE	
17	0042300326	SET SCREW (M3×22B)	
18	002027129	CORD CLIP	
19	008M1A0001	SWITCH ASS'Y	
20	AA0463000	END TERMED	

PREFISSO "ZS"

NO.	ITEM NO.	NAME	REMARK
21	MAA0773000	RECEPTACLE HOLDER COVER	
22	004230216	SCREW (M3×8.5)	
23	004240106	SCREW (M4×8A)	
24	008MAA1002	SWITCH RECEPTACLE ASSY(220-240V)	
25	004231016	SCREW (M3×5)	
26	002441000	CONDENSER (FOR 220V~240V)	
27	MAA0613000	LED HOLDER	
28	004240056	SCREW (M4×6B)	
29	VGJ0553031	LAMPSHADE	
30	002V881021	FOOT CONTROLLER (220-240V)EU	

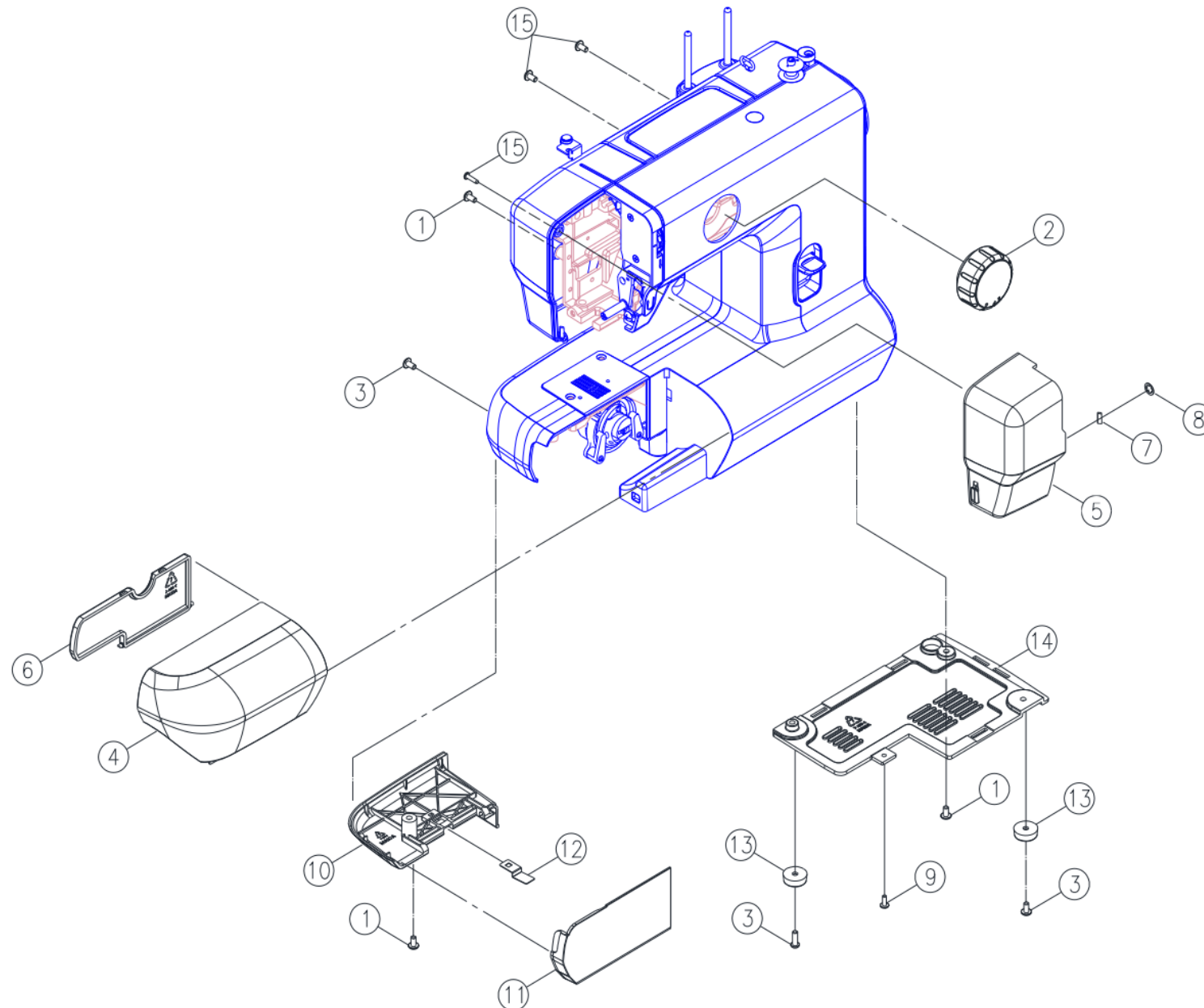
H. FRONT COVER, BACK COVER



H. FRONT COVER, BACK COVER

NO.	ITEM NO.	NAME	REMARK
1	MAAC403210	FRONT COVER	
2	V61503210	PLATE (1)	
3	K6A0063002	FREE ARM BASE CUSHION RUBBER	
4	0042300016	SCREW (3×5)	
5	MAAB243210	BACK COVER	
6	K6B0393000	BOBBIN WINDER STOPPER	
7	004106162	SET SCREW (9/64×40×16 B)	
8	004706013	NUT (9/64×40 T=3)	
9	V61325000	BOBBIN WINDER THREAD GUIDE COMPLETE	
10	004240106	SET SCREW (M4×8A)	
11	004840022	NUT (6.8×7.8×3 M4×0.7)	
12	MAA0723210	HANDLE	
13	MAA0823006	SET WASHER	
14	004230216	SET SCREW (M3×8.5)	
15	G4E0053210	SPOOL PIN PLATE	
16	M1B0123001	GUIDE SPRING	
17	004241386	SET SCREW (M4×20A)	
18	MAA0025000	BOBBIN WINDER FRAME PLATE COMPLETE	
19	004300306	WASHER (5.4*10*0.9)	
20	003010063	E-RING (E-6)	
21	003010043	E-RING (E-4)	
22	MAA0793003	BOBBIN WINDER CRANK SPRING	
23	MAA0033000	BOBBIN WINDER CRANK	
24	M1A0383001	BOBBIN WINDER CRANK	
25	M1A0373000	BOBBIN WINDER PULLEY	
26	F20213000	BOBBIN WINDER RUBBER PULLEY	
27	F20193000	SPRING	
28	004240526	SET SCREW (M4×12B)	
29	004240306	SET SCREW (M4×10B)	
#1	MAA0024000	BOBBIN WINDER COMPLETE	
#2	MAA0035000	BOBBIN WINDER CRANK COMPLETE	

I. FACE PLATE, SEWING TABLE BODY



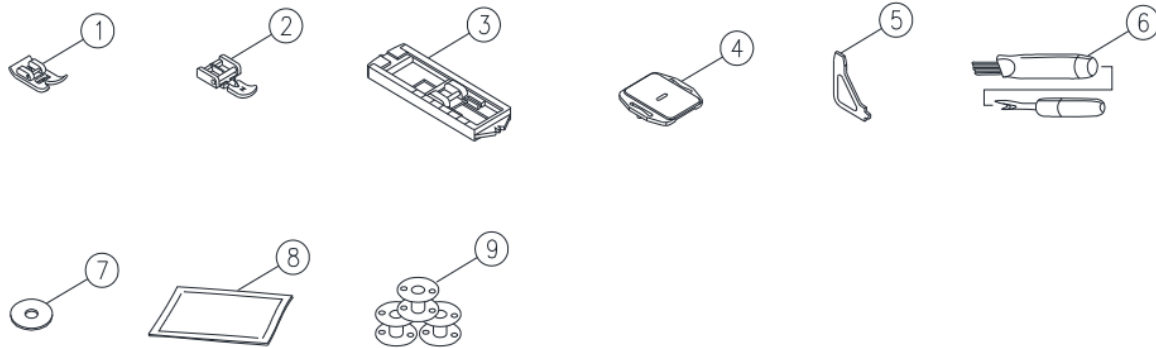
I. FACE PLATE, SEWING TABLE BODY

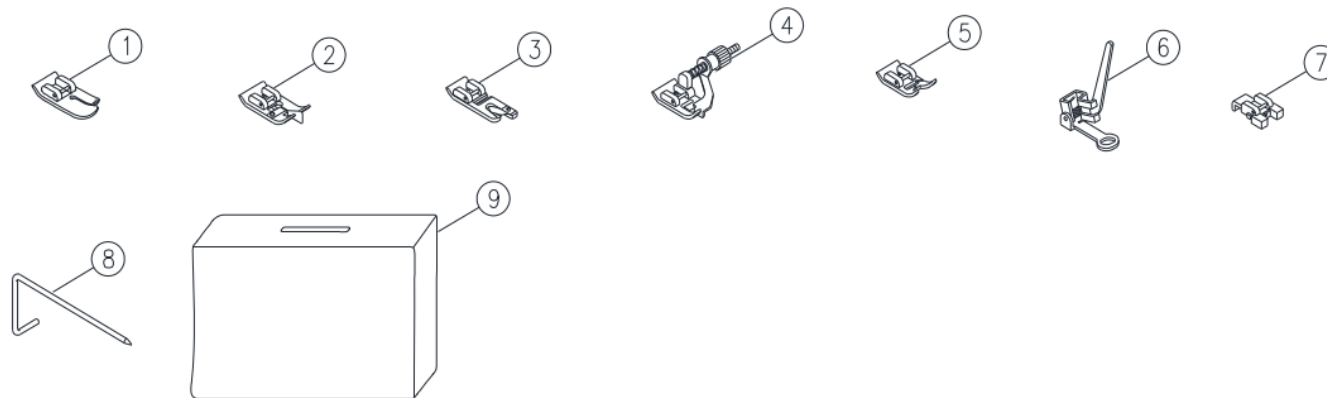
NO.	ITEM NO.	NAME	REMARK
1	004240106	SET SCREW (M4×8 A)	
2	MAA0743210	PATTERN SELECTOR DIAL	
3	004240146	SET SCREW (M4×15 B)	
4	MAA0693210	SEWING TABLE BODY	
5	MAAF323210	FACE PLATE	
6	MAA0703210	SEWING TABLE COVER	
7	V630593000	THREAD CUTTER	
8	003020053	CS-RING (CSTW-5)	
9	004230216	SET SCREW (M3×8.5)	
10	MAA0673210	BED COVER	
11	MAA0683210	HOOK COVER	
12	R12453002	HOOK COVER SPRING	
13	J31413002	FREE ARM BASE CUSHION RUBBER	
14	MAA0713210	BOTTOM PLATE	
15	004240306	SET SCREW (M4×10 B)	

PREFISSO "ZS"

J. ACCESSORIES

STANDARD ACCESSORIES



OPTIONAL ACCESSORIES

J. ACCESSORIES

STANDARD ACCESSORIES			
NO.	ITEM NO.	NAME	REMARK
1	006806008	ALL PURPOSE FOOT	
2	006905008	ZIPPER FOOT (I)	
3	006909008	BUTTONHOLE FOOT (B)	
4	006117009	FELT PAD	
5	006093009	L-SCREWDRIVER	
6	006099008	SEAM RIPPER/ BRUSH	
7	006015009	SPOOL PIN FELT	
8	006V400006	PACK OF NEEDLE	
9	006084009	BOBBIN	

OPTIONAL ACCESSORIES			
NO.	ITEM NO.	NAME	REMARK
1	006916008	QUILTING FOOT	
2	006803008	OVERCASTTING FOOT (G)	
3	006800008	HEMMER FOOT	
4	006812008	BLIND HEM FOOT (L)	
5	006804008	SATIN STITCH FOOT	
6	006016008	DARNING/ EMBROIDERY FOOT	
7	006914008	BUTTON SEWING FOOT	
8	006K6B0001	SEAM GUIDE	
9	020M1B0001	SOFT COVER	

PREFISSO "ZS"

PREFISSO "ZS"

NOTE: WHEN YOU ORDER ANY SPARE PARTS FROM US,
PLEASE COOPERATE WITH US BY WRITING.

- (1) SECTION & SEQUENCE NO.
- (2) NAME OF PARTS
- (3) VOLTAGE, IF NECESSARY
- (4) OTHERS, IF ANY